



**CUSTOM METAL CONTRACTING LTD**  
49, 5342 – 72<sup>nd</sup> Avenue SE  
Calgary, Alberta T2C 4X5  
Phone: 403-291-9767 Fax: 403-291-9416

## CMPS – Series 60 Panel System *Crate to Wall*

### Rain Screen Series

Tested AAMA 508-07

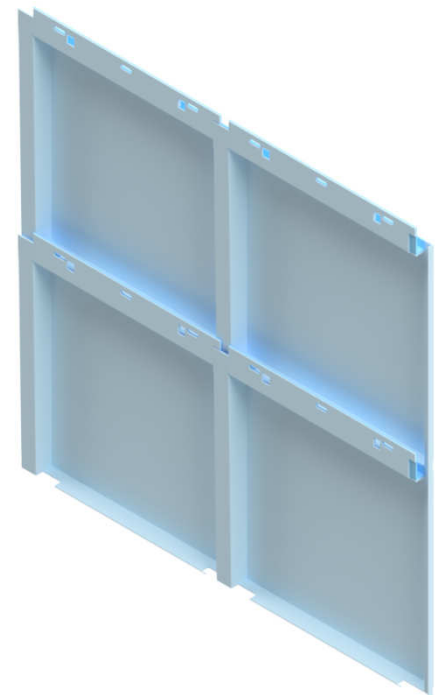
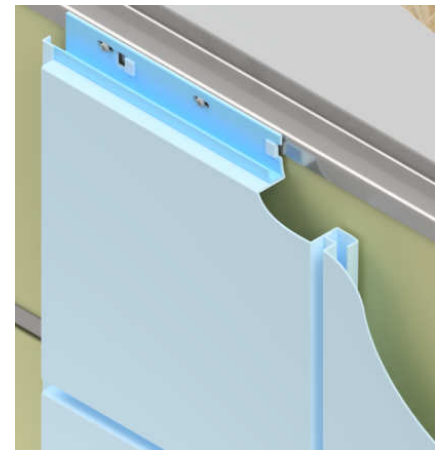
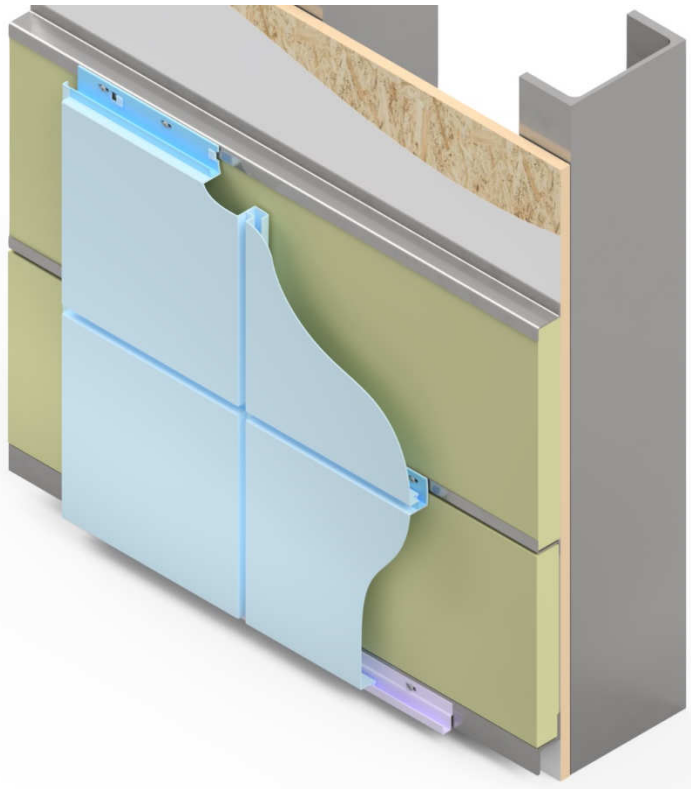
### Benefits

- Ease of install, cut install timeline 20-50% when compared to a splined system.
- Standard size offerings to minimize cost. Contact CMC on standard sizes.
- Optional - Panels can be ordered to fit your Custom Build requirements.
- Optional – Stiffeners can be added to meet your Engineering requirements.
- Sizes limited by flat stock availability. Contact CMC on standard sizes.

### Flexibility

Options for Skins

- .080" prepainted
- .080" postpaint



BACK OF PANELS

- Manufactured with a State-of-the-Art Salvagnini processing center.
- Fast Install Panel system to meet your on-site scheduling demands.
- Crate to wall install with integrated vertical and horizontal reveals and drainage trays.
- Solid Aluminum Skins in various thicknesses meets the requirement for non-combustible wall assemblies.



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**TECHNICAL SUPPORT**

Corporate Head Office:  
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[gene@hiarchsales.com](mailto:gene@hiarchsales.com)

**Testing**

Intertek

For more information on any of our products or services please visit us on the Web at:

[www.custommetal.ab.ca](http://www.custommetal.ab.ca)

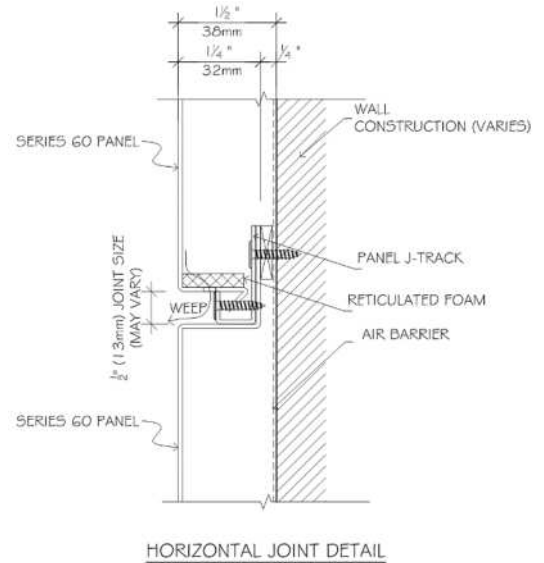
[www.cmcpanels.com](http://www.cmcpanels.com)

# Panel Data

## TECHNICAL INFORMATION

Air Infiltration:	<b>ASTM E283-91</b>
Structural Performance:	<b>ASTM E330-93</b>
Water Penetration:	<b>ASTM E331-93</b>
Dynamic Water Penetration Test:	<b>AAMA 501.1-83</b>
Pressure Equalized Rain Screen System:	<b>AMMA 508 ASTM E1233</b>
Racking Test:	<b>AAMA 501.4 ASTM E72</b>

Panel Testing Available: Contact CMC for Technical Information Sheets on testing.



## PRODUCT DATA

**Panel Type:** Rain Screen

**Material Options:** Plate aluminum

**Finish:** Coil coated Kynar 500

**Optional Finish:** Post painted Kynar

**Clip:** Integrated

**Substrate:** Minimum 18gauge subgirts or 1/2" plywood.

**Standard Panel Surface:** Painted

## PANEL SIZE

**Nominal (see configuration page)**

**Max Panel Height:** 53"

**Min. Panel Height:** 6"

**Recommended Max Panel Length:** 96"

**Min. Panel Length:** 12"

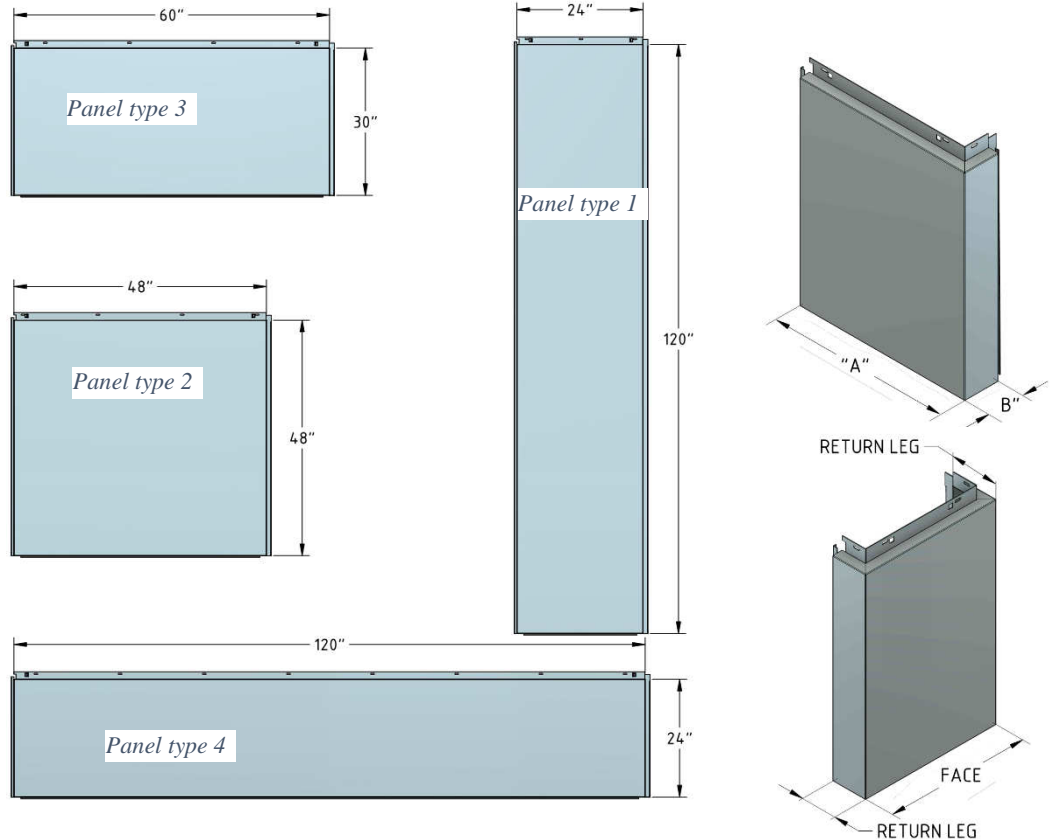
**Contact CMC for Technical Information on standard offerings and configuration**



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## Series 60 Panel System

### Panel Size Parameters



#### Rain Screen Series

Tested AAMA 508-07

#### Benefits

- Ease of install, cut install timeline 20-50% when compared to a splined system.
- Not limited by standard size offerings, all panels are made to fit your requirements not ours, limited only by flat stock availability.

#### Flexibility

##### Options for Skins

- .080" prepainted
- .080 postpaint

- Recommended maximum sizes (see above). Please refer to load table for suitability to building design loads.
- If the panels fit inside these configurations no modification to pricing is required.
- For panels that are beyond these configurations we will allow for stiffening of the panels and possible interstitial clips when we tender the project for you, there will be no hidden costs. These costs will be identified as an additional value but is required for your project and must be added.
- For larger sizes, please contact our representative.
- Panel joints 5/8" nominal standard
  - Min panel joint – 5/8"
  - Max panel joint - 1"
- For Outside Corner Panels one dimension (either "A" or "B" ) must not exceed a maximum dimension of 5 ½", minimum dimension is 2 ½" (A or B)
- For Columns the return leg dimensions cannot exceed a maximum of 5 ½", minimum dimension of returns is 2 ½".





Date:		08-Sep-22		Maximum Residual Reference			Class R Class LC		L*0.4%		Class CW Class AW		L*0.3% L*0.2%		
Panel Type 3															
CH 1-3	Location:	1,2,3 Horizontal on btm of top right panel						CH 7-9	Location:	7 - top right of btm left panel, 8-midspan left side top right panel, 9-top left corner top right panel					
	Span (L):								Span (L):						
CH 4-6	Location:	4-cen bottom left panel, 5-btm left panel at the btm right corner, 6-btm left panel at the right side, mid-span						CH 10-12	Location:	10 - cen of top right panel					
	Span (L):								Span (L):						
Performance Grade		CH 1	CH 2	CH 3	CH 4	CH 5	CH 6	CH 7	CH 8	CH 9	CH 10	CH 11	CH 12		
5 psf preload	Zero	0	0	0	0	0	0	0	0	0	0				
	Load	0.23	0.61	0.18	3.73	0.53	0.85	0.55	0.3	0.22	3.42				
	Residual	0	0.1	0.1	0.15	0	0.1	0.1	0.1	0.1	0.1	0.15			
7.5 psf	Zero	0	0.1	0.1	0.15	0	0.1	0.1	0.1	0.1	0.15				
	Load	0.7	1.22	0.24	7.4	1.34	1.7	1.18	0.7	0.4	6.85				
	Residual	0.15	0.3	0.1	0.5	0.1	0.1	0.2	0.1	0.2	0.3				
10 psf	Zero	0.15	0.3	0.1	0.5	0.1	0.1	0.2	0.1	0.2	0.3				
	Load	0.74	1.32	0.26	7.85	1.52	1.92	1.3	0.88	0.46	7.45				
	Residual	0	0.1	0.05	1.3	0.1	0	0.15	0.1	0.1	0.6				
12.5 psf	Zero	0	0.1	0.05	1.3	0.1	0	0.15	0.1	0.1	0.6				
	Load	0.92	1.38	0.28	8.95	1.88	2.31	1.48	0.98	0.45	8.68				
	Residual	0.1	0.4	0.1	1.5	0.1	0.15	0.15	0.2	0.4	0.8				
15 psf	Zero	0.1	0.4	0.1	1.5	0.1	0.15	0.15	0.2	0.4	0.8				
	Load	1.08	1.45	0.38	9.98	2.25	2.72	1.75	1.08	0.56	9.48				
	Residual	0.15	0.3	0.1	1.4	0.05	0.1	0.15	0.1	0.3	0.7				
17.5 psf	Zero	0.15	0.3	0.1	1.4	0.05	0.1	0.15	0.1	0.3	0.7				
	Load	1.28	1.7	0.51	11.28	2.67	3.22	2.1	1.3	0.78	10.52				
	Residual	0.15	0.3	0.1	1.5	0.1	0.1	0.2	0.2	0.3	0.9				
20 psf	Zero	0.15	0.3	0.1	1.5	0.1	0.1	0.2	0.2	0.3	0.9				
	Load	1.45	1.85	0.55	12.18	3.05	3.72	2.48	1.55	0.65	11.84				
	Residual	0.15	0.3	0.1	1.6	0.1	0.1	0.2	0.2	0.3	0.9				
22.5 psf	Zero	0.15	0.3	0.1	1.6	0.1	0.1	0.2	0.2	0.3	0.9				
	Load	1.82	2.18	0.8	13.65	3.66	4.28	2.9	1.85	0.9	12.62				
	Residual	0.15	0.3	0.1	1.5	0.1	0.1	0.15	0.15	0.4	0.9				
25 psf	Zero	0.15	0.3	0.1	1.5	0.1	0.1	0.15	0.15	0.4	0.9				
	Load	2.11	2.38	0.9	14.65	4.22	4.83	3.35	2.1	1.1	13.2				
	Residual	0.2	0.35	0.1	1.5	0.1	0.1	0.2	0.2	0.35	0.9				
30 psf	Zero	0.2	0.35	0.1	1.5	0.1	0.1	0.2	0.2	0.35	0.9				
	Load	2.69	2.77	1.26	16.68	5.06	5.78	4.04	2.59	1.42	15.05				
	Residual	0.2	0.3	0.1	1.6	0.1	0.1	0.25	0.2	0.4	1.1				
35 psf	Zero	0.2	0.3	0.1	1.6	0.1	0.1	0.25	0.2	0.4	1.1				
	Load	3.16	2.96	1.46	18.4	5.71	6.6	4.64	2.91	1.45	16.52				
	Residual	0.15	0.35	0.1	1.7	0.15	0.2	0.3	0.2	0.4	1.2				
40 psf	Zero	0.15	0.35	0.1	1.7	0.15	0.2	0.3	0.2	0.4	1.2				
	Load	3.8	3.32	1.9	19.89	6.51	7.5	5.48	3.49	1.69	17.94				
	Residual	0.2	0.35	0.1	1.8	0.2	0.25	0.3	0.25	0.4	1.3				
45 psf	Zero	0.2	0.35	0.1	1.8	0.2	0.25	0.3	0.25	0.4	1.3				
	Load	4.46	3.78	2.21	21.42	7.3	8.41	6.25	4.18	1.97	19.3				
	Residual	0.3	0.4	0.2	1.9	0.35	0.3	0.45	0.35	0.5	1.5				
50 psf	Zero	0.3	0.4	0.2	1.9	0.35	0.3	0.45	0.35	0.5	1.5				
	Load	5.39	4.14	2.74	23.14	8.2	9.3	7.06	4.97	2.44	20.75				
	Residual	0.4	0.35	0.2	2	0.4	0.4	0.45	0.45	0.55	1.7				
55 psf	Zero	0.4	0.35	0.2	2	0.4	0.4	0.45	0.45	0.55	1.7				
	Load	8.73	4.84	3.12	24.9	9.25	11.45	9.99	6.93	2.82	22.83				
	Residual	1.6	0.6	0.2	2.3	0.7	0.8	1.2	1.1	0.6	2.4				
60 psf	Zero	1.6	0.6	0.2	2.3	0.7	0.8	1.2	1.1	0.6	2.4				
	Load	10.36	5.29	3.4	26.67	10.19	12.82	11.35	8.01	2.98	24.22				
	Residual	1.7	0.8	0.4	2.55	0.8	1.1	1.2	1.25	0.7	2.6				
65 psf	Zero	1.7	0.8	0.4	2.55	0.8	1.1	1.2	1.25	0.7	2.6				
	Load	11.91	5.78	3.72	28.44	11.14	14.17	12.94	9.23	3.23	25.6				
	Residual	1.8	0.8	0.4	2.7	1	1.3	1.4	1.2	0.8	2.7				
70 psf	Zero	1.8	0.8	0.4	2.7	1	1.3	1.4	1.2	0.8	2.7				
	Load	13.72	6.41	4.33	30.58	12.4	15.93	14.82	10.62	3.83	27.3				
	Residual	1.85	0.9	0.5	3.1	1.2	1.6	1.9	1.3	0.9	3				
75 psf	Zero	1.85	0.9	0.5	3.1	1.2	1.6	1.9	1.3	0.9	3				
	Load	15.38	6.94	4.99	32.42	13.67	17.58	16.56	12.01	4.19	28.83				
	Residual	1.9	1.1	0.8	3.5	1.3	1.9	2.4	1.4	0.9	3.2				
80 psf	Zero	1.9	1.1	0.8	3.5	1.3	1.9	2.4	1.4	0.9	3.2				
	Load	17.43	7.63	6.31	34.49	14.74	19.37	18.75	13.47	4.64	30.73				
	Residual	2.3	1.3	1.4	4.2	2	2.7	3.1	1.7	1.2	3.7				
85 psf	Zero	2.3	1.3	1.4	4.2	2	2.7	3.1	1.7	1.2	3.7				
	Load	21.64	9.25	8.69	37.94	16.28	22.54	22.86	16.78	5.49	34.13				
	Residual	4.6	2.2	2.1	5.3	2.5	3.95	5.1	3.1	1.5	5.9				
90 psf	Zero														
	Load														
	Residual														

bottom panels began to pop out and centrepoint Joint buckled, install screws for bottom panels probably ripped out

